

Receiving Report

Date: 13/8/28

Batch No: M26726

Supplier: Thyosler

Dart P/O: 21071

Packing Slip: Yes ☒ No ☐

Invoice: Yes ☐ No ☒

Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐

Waybill Attached: Yes ☐ No ☒ N/A ☐

Shipment Complete: Yes ☒ No ☐ N/A ☐

QC6 Inspection 13/09/01 N/A ☐

Work Order N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin:

Date

Received/Costing

Initial

13/8/28
C

Location

Page 1 of 1

All amounts are calculated in domestic currency.

All Line Item Types

All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor\Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO21071	1		M6061T6B1.500X02. f 000		8/29/2013	8/28/2013	36.0000	\$6.87	0.0000	0	\$247.27
CAD	No		6061-T6 Bar 1.50 x 2.00 m126726	f	36.0000	DESJ02		\$247.27	0.0000	0	
	2		M6061T6R0.625 6061-T6 Round Bar .625" m126726	f	8/29/2013	8/28/2013	108.0000	\$0.75	0.0000	0	\$80.96
	No			f	108.0000	DESJ02		\$80.96	0.0000	0	
	3		M304R1.000 304 round bar 1.00 m126726	f	8/29/2013	8/28/2013	24.0000	\$5.19	0.0000	0	\$124.61
	No			f	24.0000	DESJ02		\$124.61	0.0000	0	
Total Received Quantity:											168.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$452.83
Total Balance Due Quantity:											0.0000

B I L L O F L A D I N G

No: VIM 407700

Ship From:
THYSSENKRUPP MATERIAUX NA
4700 BOIS FRANC
ST. LAURENT, QC H4S 1A7
Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 28Aug13 at 11:11 From VFW
Probill
Via VIM TRUCKING
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-599805- 1 Your PO # 21071
ALUMINUM FLAT BAR 6061-T6511
1.50" x 2.00" X 144.0000"

	Heat Number	Tag No	Quantity	PCS	Wt LBS
BDLE#1 R303	159251	154108	36 FT	3	128

2) Our Order PEC-599805- 2 Your PO # 21071
ALUMINUM ROUND BAR 6061-T6511
.625" DIA X 144.0000"

	Heat Number	Tag No	Quantity	PCS	Wt LBS
BDLE#1	21400081	151290	108 FT	9	39

3) Our Order PEC-599805- 3 Your PO # 21071
STAINLESS STEEL ROUND BAR 304L
1.00" DIA X 144.0000"

	Heat Number	Tag No	Quantity	PCS	Wt LBS
BDLE#1	H1M9	153315	24 FT	2	64

	Tags	PCS	LBS
TOTAL:	3	14	231

Heat Number
21400081
H1M9

*** Chemical Analysis ***

TOTAL 1 BDLE 231 LBS

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
RAPPORTEES IMMEDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST#1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

B I L L O F L A D I N G

Ship From: THYSSENKRUPP MATERIAUX NA
4700 BOIS FRANC
ST. LAURENT, QC H4S 1A7
Tel: 514-337-0161 Fax: 514-745-2968

No: VIM 407700
Ship Date 28Aug13 at 11:11 From VFW
Probill
Via VIM TRUCKING
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

THYSSENKRUPP MATERIAUX NA EFFECTUERONT LEUR
INVENTAIRE JEUDI & VENDREDI, LE 12 & 13 SEPT/2013
AUCUNE LIVRAISON NI RECEPTION NE SERA FAITE
PENDANT CES JOURS. LE BUREAU DES VENTES SERA OUVERT
THYSSENKRUPP MATERIALS NA WILL BE CONDUCTING THEIR
INVENTORY SEPT 12/13, 2013. NO SHIPMENTS/RECEIVING
WILL BE DONE. THE SALES OFFICE WILL REMAIN OPEN.

***UNE SURCHARGE D'ENERGIE DE \$25.00

SERA AJOUTEE A CHAQUE COMMANDE.***

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

*** POUR VOS BESOINS D'ACIER INOXYDABLE,

CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

*** FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.

*** WE HAVE IT! *** TEL. 800-926-2600 ***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
RAPPORTÉES IMMEDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

THYSSENKRUPP MATERIALS NA INC. 6251 DEACX L44 00001
 DART AEROSPACE 6251 DEACX L44 00001
 ALUMINUM FOUND BARR 6061-T6511
 PART NO. 6061-T6511
 Certificate of Mill Test Results
 BL VIM-407700-302
 28 Aug 83

sapa:

Sapa Industrial Extrusions
 53 POTTSVILLE STREET
 CRESSONA, PA
 17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB

Invoice To Customer

THYSSENKRUPP MATERIALS NA INC
 4700 BOIS FRANC

ST LAURENT, - HAS 1A7
 Ship To Customer
 THYSSENKRUPP MATERIALS NA INC
 4700 BOIS FRANC

ST LAURENT, QC - H4S 1A7

Certified Inspection Report

Order Number	1100598703	Lot No.	16	Customer P/O	VIM-619979-016	Cert Number	SAPAR60014	Page	1 of 2
Delivery Id	4422725	Date Shipped	06-MAY-13	Cert Creation Date	06-MAY-13	Cert Print Date	06-MAY-13		

Quantity Shipped	Unit	Date Shipped	Item No.	Item No. Rev	Item Description	Specification
3056	LB	06-MAY-13	425681	060176511H	ASTM B221 REV 12A Extended ACC-1: ROD 0.625 DIA +/- .003 SECT 555316 144000 IN/LN FIN M-MILL W/F 361 F5 CS 63 Meets 6061-T6511H, 6061-T6511 REV	ASTM B221 REV 12A AMS-QQ-A 2008 REV 1997 ASTM B221 REV 09 UNSA96061 REV SAC454 REV Meets 6061-T6511H, 6061-T6511 REV
			4422725	060176511H	Marking CONTINUOUS	
			Customer Part No.			

Applicable Specifications, Revisions and Exceptions
 COMPOSITION NOTE: The values for Others Each and Others Total have met the limits as shown on this certified inspection report. Remainder is Aluminum.

Legal Statement
 We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title
 William Martin III
 Tech/Quality Manager
 06-MAY-13

Package Number	Lot Number	Quantity	UOM	Weight
G12-PKG1939603	21400081	117	PCS	515
G12-PKG1939604	21400081	117	PCS	515
G12-PKG1939605	21400081	117	PCS	515
G12-PKG1939606	21400081	117	PCS	515
G12-PKG1939607	21400081	117	PCS	515
G12-PKG1939608	21400081	117	PCS	515
G12-PKG1939609	21400081	117	PCS	515
G12-PKG1939610	21400081	117	PCS	515
G12-PKG1939611	21400081	117	PCS	515
G12-PKG1939612	21400081	117	PCS	515
G12-PKG1939613	21400081	117	PCS	515
G12-PKG1939614	21400081	117	PCS	515
G12-PKG1939615	21400081	117	PCS	515
G12-PKG1939616	21400081	117	PCS	515
G12-PKG1939617	21400081	117	PCS	515
G12-PKG1939618	21400081	117	PCS	515
G12-PKG1939619	21400081	117	PCS	515
G12-PKG1939620	21400081	117	PCS	515
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G12-PKG1939623	21400081	117	PCS	515
G12-PKG1939624	21400081	117	PCS	515
G12-PKG1939625	21400081	117	PCS	515
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G12-PKG1939782	21400081	117	PCS	515
G12-PKG1939783	21400081	117	PCS	515
G12-PKG1939784	21400081	117	PCS	515
G12-PKG1939785	21400081	117	PCS	515
G12-PKG1939786	21400081	117	PCS	515

sapa

Sapa Industrial Extrusions
 53 PORTSVILLE STREET
 CRESSONA, PA 17929-0187

Certified Inspection Report

Order Number: 1100598703
 Line No: 15
 Customer PO: VIM-619979-016

Order Number: SAP A760314
 Order Creation Date: 06-MAY-13
 Page: 2 of 2
 Print Date: 06-MAY-13

Alloy	Min	Max	Fe	Min	Max	Cu	Min	Max	Mg	Min	Max	Mn	Min	Max	Zn	Min	Max
6061	0.40	0.80		0.70	0.15	0.40		0.15	0.80	1.20	0.04	0.35		0.25			
Alloy	Min	Max	Fe	Min	Max	Cu	Min	Max	Mg	Min	Max	Mn	Min	Max	Zn	Min	Max
6061	---	0.15	---	0.05	---	0.05	---	0.05	---	0.15	---	---	---	---	---	---	---

and 13/69/61

Composition Results

Heat/Cast	Si	Fe	Cu	Mn	Mg	C	Zn	Ti	B	Pb	Others Spec	Others Total
2002260	0.71	0.38	0.30	0.07	0.91	0.05	0.06	0.02	---	---	---	---

Mechanical Property - Test Limits

Test Type	UTS - L	KSI	TYS - L	KSI	EL-40-Long	PCT
Test Temperature	21.000081	9	43.5	46.6	39.4	42.8
Test Location	---	---	---	---	---	---
Test Method	---	---	---	---	---	---
Test Result	---	---	---	---	---	---

Test Notes

Products manufactured with a T6511 temper also meet T6 temper requirements.
 Yield strength has been determined by the 0.2% offset method.
 All Mill Finish Alloys produced at Sapa Extrusions comply with 0.4% Maximum Lead per RoHS, with the exception of 6061 alloy.
 In accordance with EN 10204 Inspection Certificate Type 1.1
 Made in the USA or Other Qualified Countries as Declared by DFGARS 225-872.1
 Made in USA



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO21071**

Purchase Order Date 8/26/2013

PO Print Date 8/26/2013

Page Number 1 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
08/30/2013

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
----------	--	------------------------	--------------------------------------	----	--------------------------------	---------------	----------------

1	M6061T6B1.500X02.000	6061-T6 Bar 1.50 x 2.00	8/29/2013 Yes 8/29/2013		36.00 f	\$7.06	\$254.00
---	----------------------	-------------------------	-------------------------------	--	------------	--------	----------

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total: \$254.00

2	M6061T6R0.625	6061-T6 Round Bar .625"	8/29/2013 Yes 8/29/2013		108.00 f	\$0.77	\$83.16
---	---------------	-------------------------	-------------------------------	--	-------------	--------	---------

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total: \$83.16

PO Instructions: NO: PEC ST-598349
NO: PEC ST-599418

Note:

8/26/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO21071**

Purchase Order Date 8/26/2013

PO Print Date 8/26/2013

Page Number 2 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

3	M304R1.000	304 round bar 1.00	8/29/2013	24.00	\$5.33	\$128.00
			Yes	f		
			8/29/2013			

MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276
NOTE: AISI 303 NOT ACCEPTABLE

12/3/12

Line Total: \$128.00

PO Total: \$465.16

PO Instructions: NO: PEC ST-598349
NO: PEC ST-599418

CZ. M. G.

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.
No substitution or deviation without consent.
Certificate of Conformity or Material Certification required ☒ YES ☐ NO
PST# 6122-5207

Change Nbr: 1 Change Date: 8/26/2013